

# performance validated compressed air & gas filters

flow capacity: 8 to 1500 scfm (13 to 2550 Nm<sup>3</sup>/hr)

# "nano filtration products are built to perform."

an industrial machinery distributor - northeastern US

Having a well designed compressed air system with suitable air treatment and filtration is important, but so is monitoring and maintaining that system. Over the ten-year life of an air compressor the cost of energy to run the system far outweighs the capital investment of buying it. Maintenance costs account for only 7% of the total costs yet this is a crucial activity for maximizing the energy efficiency of any compressed air system.

Repeated exposure to oil, vapor and particulate matter can, over time, cause the filter elements to become clogged. This creates an increase in pressure drop compromising not only performance but also resulting in an increase in energy cost.

### nano F<sup>1</sup> validated compressed air & gas filters

- clean and oil-free compressed air designed to exceed the ISO 8573-1 (ISO 12500) standards for compressed air quality
- improved filtration for your compressor room or point of use application
- reliable and efficient liquid and particulate removal with low pressure drop
- space saving design no tie rod allows easy bowl removal
- five element grades from 25 to 0.01 micron
- a comprehensive range of accessories for every application



#### **BENEFITS**

#### energy efficient

low pressure drop

#### performance standards

- designed to exceed the ISO 8573-1 standards for compressed air purity and the ISO 12500 series international standard for compressed air filter testing
- range carries CRN (Canadian Registration Numbers) for approved use in every province of Canada
- designed in accordance with ASME pressure vessel standards



#### optimized design

- optimized performance assured through extensive Computer Aided Design technology, finite element analysis and computational fluid dynamics
- e-coat surface treatment and external powder paint finish provide optimum corrosion resistance
- pressure die cast housing
- low annular location ring prevents element vibration, improves stability in reverse flow (dust removal) applications & improves drainage
- provides uniform air flow, resulting in lower differential pressure & improved filtration & flow dynamics
- full feature design including dP indicators and gauges and automatic drains with manual override



#### independent validation

- filtration performance is validated and tested by independent laboratories in accordance with international filtration standards
- manufactured in ISO 9001 approved facilities
- independently validated to ISO 12500 (ask us for a copy of test report and validation support material)

#### built to last

- backed by a 1 year element (grades M1 to M25) and a 10 year housing warranty
- 100% tested for pressure leaks
- fine coalescing filters are 100% tested for aerosol integrity



# **HOW IT WORKS**

- as a coalescing filter, air enters the filter head and turns downward into the double o-ring sealed element
- compressed air migrates through the various levels of filtration media where particulate is trapped and small aerosols are coalesced into larger droplets
- the irregular stranded borosilicate glass fiber media, the unique drain layer and novel lower end cap assist in removing the unwanted moisture to the lower quiet zone in the housing
- the standard, automatic zero-loss float operated drain is robust and includes a mesh screen and manual override to provide trouble-free operation and easy maintenance
- clean air exists the housing on the way to finer filtration, a dryer or process depending upon the desired cleanliness of the compressed air



## **FEATURES**

#### double element o-ring

prevents contaminant bypass

#### stainless steel cylinders

• provide strength, rigidity & corrosion resistance

#### spiral wound inner coil

• provides extra strength on larger elements

#### deep bed filter media

• provides low differential pressure resulting in improved energy efficiency & long element life

#### hydrophobic & oleophobic

 borosilicate glass microfiber media repels oil & water for improved coalescing performance

#### anti re-entrainment layer

optimizes liquid drainage & minimizes differential pressure

#### "dead stop" bowl feature

provides full closure without overtightening

#### ultrasonic seam welded

• ensures element strength & integrity

#### optimized piston seal

 ensures zero leakage and ease of bowl removal during element replacement

#### drop-fit, self-locating

• no tie rod simplifies element change out & reduces access requirements for bowl removal

#### corrosion resistant end caps

color coded to provide easy & accurate filtration grade identification

#### outer drainage layer

compatible with synthetic lubricants & prevents oil carry over

# comprehensive range of filter mounting accessories







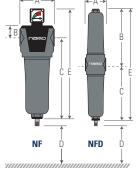
#### **SPECIFICATIONS**

| filter<br>model _   | inlet &<br>outlet | rated<br>flow <sup>(1)</sup> |             |      |       | dimensions<br>(inches) |      |       |       | replacement<br>element |
|---------------------|-------------------|------------------------------|-------------|------|-------|------------------------|------|-------|-------|------------------------|
|                     | NPT               | scfm                         | Nm³/hr      | А    | В     | С                      | D    | Е     | (lbs) | Glefflefft             |
| NF - coalescing, pa | articulate or a   | ctivated carbo               | n           |      |       |                        |      |       |       |                        |
| NF 0008 (grade)     | 1/4"              | 8                            | 13          | 1.93 | 0.71  | 5.55                   | 3.00 | 6.28  | 0.7   | E 0008 (grade)         |
| NF 0015 (grade)     | 1/4"              | 15                           | 25          | 1.93 | 0.71  | 5.55                   | 3.00 | 6.28  | 0.7   | E 0015 (grade)         |
| NF 0025 (grade)     | 1/4"              | 25                           | 42          | 2.76 | 0.98  | 6.77                   | 3.00 | 9.39  | 1.3   | E 0025 (grade)         |
| NF 0030 (grade)     | 1/2"              | 30                           | 48          | 2.76 | 0.98  | 6.77                   | 3.00 | 9.39  | 1.3   | E 0030 (grade)         |
| NF 0035 (grade)     | 3/8"              | 35                           | 59          | 2.76 | 0.98  | 6.77                   | 3.00 | 9.39  | 1.3   | E 0035 (grade)         |
| NF 0050 (grade)     | 1/2"              | 50                           | 85          | 2.76 | 0.98  | 8.39                   | 3.00 | 11.01 | 1.5   | E 0050 (grade)         |
| NF 0070 (grade)     | 1/2"              | 70                           | 119         | 3.94 | 1.34  | 9.69                   | 3.00 | 13.84 | 3.5   | E 0090 (grade)         |
| NF 0085 (grade)     | 3/4"              | 85                           | 144         | 3.94 | 1.34  | 9.69                   | 3.00 | 13.84 | 3.5   | E 0090 (grade)         |
| NF 0090 (grade)     | 1"                | 90                           | 153         | 3.94 | 1.34  | 9.69                   | 3.00 | 13.84 | 3.5   | E 0090 (grade)         |
| NF 0125 (grade)     | 3/4"              | 125                          | 212         | 3.94 | 1.34  | 14.41                  | 3.00 | 18.56 | 4.4   | E 0135 (grade)         |
| NF 0135 (grade)     | 1"                | 135                          | 229         | 3.94 | 1.34  | 14.41                  | 3.00 | 18.56 | 4.4   | E 0135 (grade)         |
| NF 0175 (grade)     | 1"                | 175                          | 297         | 3.94 | 1.34  | 14.41                  | 3.00 | 18.56 | 4.4   | E 0175 (grade          |
| NF 0280 (grade)     | 1 1/4"            | 280                          | 476         | 4.80 | 1.65  | 16.54                  | 3.00 | 21.00 | 6.2   | E 0325 (grade          |
| NF 0290 (grade)     | 1 ½"              | 290                          | 493         | 4.80 | 1.65  | 16.54                  | 3.00 | 21.00 | 6.2   | E 0325 (grade          |
| NF 0325 (grade)     | 1 ½"              | 325                          | 550         | 4.80 | 1.65  | 16.54                  | 3.00 | 21.00 | 6.2   | E 0325 (grade          |
| NF 0400 (grade)     | 1 ½"              | 400                          | 680         | 5.75 | 2.05  | 16.89                  | 3.00 | 21.75 | 9.2   | E 0450 (grade          |
| NF 0450 (grade)     | 2"                | 450                          | 765         | 5.75 | 2.05  | 16.89                  | 3.00 | 21.75 | 9.2   | E 0450 (grade          |
| NF 0700 (grade)     | 2"                | 700                          | 1190        | 5.75 | 2.05  | 29.13                  | 3.00 | 33.99 | 13.9  | E 0700 (grade          |
| NF 0850 (grade)     | 2 ½"              | 850                          | 1445        | 8.27 | 2.64  | 20.94                  | 3.00 | 26.37 | 18.7  | E 1000 (grade          |
| NF 1000 (grade)     | 3"                | 1000                         | 1700        | 8.27 | 2.64  | 20.94                  | 3.00 | 26.37 | 18.7  | E 1000 (grade          |
| NF 1250 (grade)     | 3"                | 1250                         | 2125        | 8.27 | 2.64  | 29.53                  | 3.00 | 34.96 | 23.1  | E 1250 (grade          |
| NF 1500 (grade)     | 3"                | 1500                         | 2550        | 8.27 | 2.64  | 35.75                  | 3.00 | 41.18 | 26.4  | E 1500 (grade          |
| NFD (duplex) - 0.0  | 1 micron coale    | escing & activa              | ited carbon |      |       |                        |      |       |       |                        |
| NFD 25              | 1/4"              | 25                           | 42          | 2.76 | 6.42  | 6.26                   | 3.00 | 12.68 | 2.0   | E 0025 M01DA           |
| NFD 35              | 3/8"              | 35                           | 59          | 2.76 | 6.42  | 6.26                   | 3.00 | 12.68 | 2.0   | E 0035 M01DA           |
| NFD 50              | 1/2"              | 50                           | 85          | 2.76 | 8.03  | 7.87                   | 3.00 | 15.90 | 2.2   | E 0050 M01DA           |
| NFD 70              | 1/2"              | 70                           | 119         | 3.94 | 9.45  | 9.29                   | 3.00 | 18.74 | 5.1   | E 0085 M01DA           |
| NFD 85              | 3/4"              | 85                           | 144         | 3.94 | 9.45  | 9.29                   | 3.00 | 18.74 | 5.1   | E 0085 M01DA           |
| NFD 125             | 3/4"              | 125                          | 212         | 3.94 | 14.17 | 14.02                  | 3.00 | 28.19 | 6.8   | E 0135 M01DA           |
| NFD 135             | 1"                | 135                          | 229         | 3.94 | 14.17 | 14.02                  | 3.00 | 28.19 | 6.8   | E 0135 M01DA           |
| NFD 175             | 1"                | 175                          | 297         | 3.94 | 14.17 | 14.02                  | 3.00 | 28.19 | 7.0   | E 0175 M01DA           |

| specifications                             | NF 0008 to NF 0015 | NF 0025 to NF 0050 | NF 0070 to NF 1500 | NFD 25 to NFD 50 | NFD 70 to NFD 175 |
|--|--------------------|--------------------|--------------------|------------------|-------------------|
| design operating pressure range (psig) (2) | 0 to 232           | 0 to 232           | 22 to 232          | 0 to 232         | 22 to 232         |
| automatic float drain                      | NDK 0050           | NDK 0050           | NDK 1500           | NDK 0050         | NDK 1500          |
| differential pressure indicator / gauge    | -                  | NDP 0050           | NDP 1500           | -                | -                 |

| specifications                            | M25       | M5        | M1        | M01       | AC        | DAC       |
|---|-----------|-----------|-----------|-----------|-----------|-----------|
| maximum particle size (ISO class)(3)      | -         | 3         | 2         | 1         | -         | 1         |
| maximum oil content (ISO class)(3)        | -         | 4         | 2         | 1         | 1         | 1         |
| particle removal (microns)                | 25        | 5         | 1         | 0.01      | -         | 0.01      |
| max oil carry over at 68°F (ppm or mg/m³) | 10        | 5         | 0.1       | 0.01      | 0.003     | 0.003     |
| recommended operating temp range (°F)     | 35 to 176 | 35 to 176 | 35 to 176 | 35 to 176 | 35 to 77  | 35 to 77  |
| design operating temperature range (°F)   | 35 to 176 | 35 to 176 | 35 to 176 | 35 to 176 | 35 to 122 | 25 to 122 |

| pressure correction factors |      |      |      |      |      |      |      |      |      |
|-----------------------------|------|------|------|------|------|------|------|------|------|
| operating pressure (psig)   | 58   | 72   | 87   | 100  | 115  | 145  | 174  | 203  | 232  |
| correction factor           | 0.76 | 0.84 | 0.92 | 1.00 | 1.07 | 1.19 | 1.31 | 1.41 | 1.51 |



- (1) at 100 psig. For all other pressures, refer to the pressure correction factor table above
- (2) for pressure below 22 psig, order with a NDK 0050 condensate drain
- (3) per ISO 8573.0:2001
- (4) technical specifications subject to change without notice. Direct inquiries to support@n-psi.com or contact 704.897.2182

#### **EXPERIENCE. CUSTOMER. SERVICE.**

Leading edge technology and hundreds of years of *experience*...nano-purification solutions, your world-class manufacturer of state-of-the-art compressed air and gas solutions to industry.

Our commitment at nano is to work alongside our *customers* and provide unique solutions with the highest quality products to solve your specific challenges.

A wealth of experience and leading edge products are only part of the equation. nano recognize that world-class customer *service* is the most important component to any successful business.



#### DESIGN

Our experienced team of design engineers are always looking for new and unique technologies and products to bring you the highest level of performance and lowest overall operating cost.



Our R&D team endeavor to provide solutions that go beyond developing an existing product. They are continually researching new technologies which can provide unique advantages over competitive offerings.





#### MANUFACTURE

Always reliable, nano F<sup>1</sup> performance validated compressed air & gas filters are manufactured and tested in our state-of-the-art facility to the highest standards of build quality to ensure equipment reliability and high levels of performance.

# ENVIRONMENTALLY FRIENDLY

Through both product development and manufacturing, we strive to produce high quality products compliant to both local and global environmental legislation. Reduction of carbon footprint through energy saving products and use of environmentally friendly components are our commitment to you.



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nano-purification solutions charlotte, north carolina united states

nano-purification solutions new bethlehem, pennsylvania united states

nano-purification solutions st. catharines, ontario canada

nano-purification solutions gateshead, tyne and wear united kingdom

nano-purification solutions krefeld, germany

tel: 704.897.2182 fax: 704.897.2183 email: support@n-psi.com web: www.n-psi.com

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